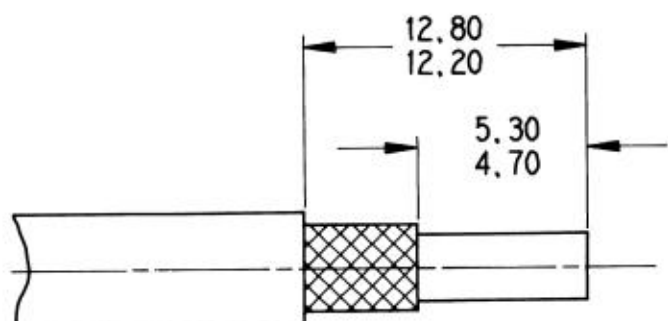




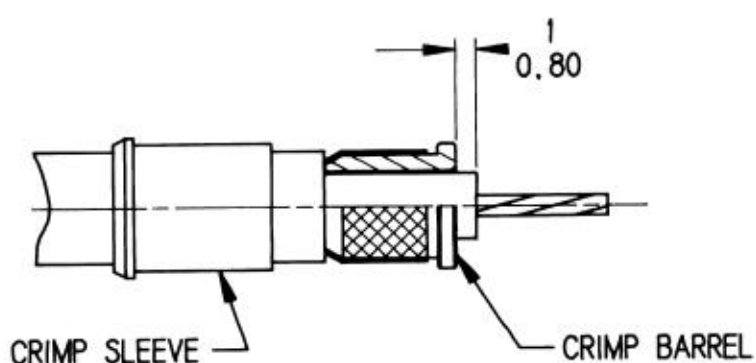
TITLE : SIZE 5 COAXIAL CONTACT _ WIRING INSTRUCTIONS FOR
RG 58 ,RG 141, RG142 AND RG223 CABLES

PEN :

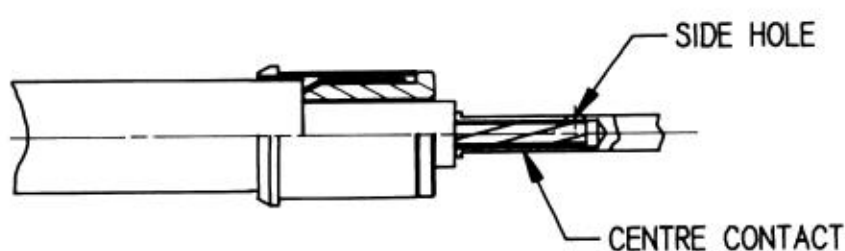
FOR ENVIRONMENTAL APPLICATION ,BEFORE STRIPPING , SLIDE SEALING BOOT OVER CABLE



STEP 1
STRIP CABLE AT DIMENSIONS SHOWN

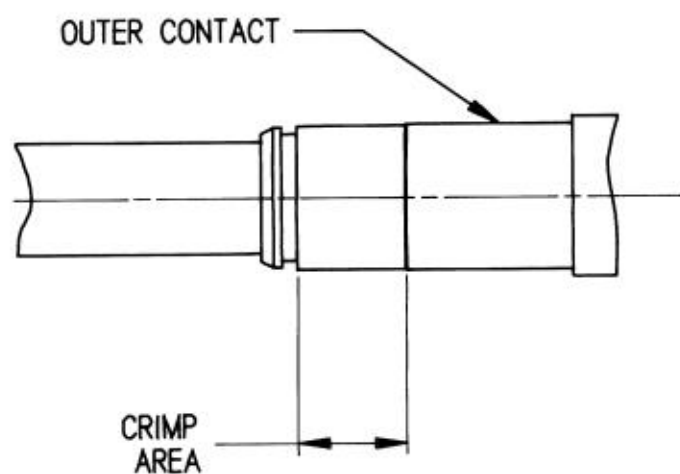


STEP 2
SLIDE CRIMP SLEEVE OVER CABLE
INTRODUCE CRIMP BARREL UNDER BRAID
STRIP CENTRE CONDUCTOR AT DIMENSION SHOWN



STEP 3
SLIDE CENTRE CONTACT OVER CENTRE CONDUCTOR
(CENTRE CONDUCTOR SHOULD BE SEEN THROUGH SIDE HOLE)
CRIMP CENTRE CONTACT USING :
CRIMPING TOOL: M22520/2-01 (RADIAL 282281)
POSITIONER : RADIAL 282572
SELECTOR POSITION : 6 FOR RG 58
8 FOR RG 141
8 FOR RG 142
8 FOR RG 223

SLIDE CRIMP SLEEVE OVER BRAID UNTIL IT BUTTS AGAINST
CRIMP BARREL



STEP 4
INTRODUCE CENTRE CONTACT SUB-ASSEMBLY INTO OUTER
CONTACT
THEN CRIMP OUTER CONTACT AT LOCATED AREA USING:
CRIMPING TOOL : M22520/5-01 (RADIAL 282293)
DIE : M22520/5-05 (RADIAL 282246) HEX. A (5,4/FLATS)

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| IND | MODIFICATIONS | DATE | VISA |
|----------|-----------------|------|------|
| Creation | Date: 4 nov. 91 | | |
| Up-date | Date: _____ | | |

This information is given as an indication. In the continual goal to better our products, we reserve the right to bring any modifications judged necessary.



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